CONDITIONS DE TRANSFERT ET DE LAVAGE

		PRODUITS DECOUPABLES																							PRODUITS IMPRIMABLES														
		POLI-FLEX® PREMIUM	POLI-FLEX® BLOCKOUT	POLI-FLEX® NYLON	POLI-FLEX® STRETCH	POLI-FLEX® SPORT	POLI-FLEX® TURBO	TUBITHERM	TUBITHERM NEON COLOURS	TUBITHERM 5001 BLOCKOUT WHITE	POLI-FLEX® IMAGE REFLEX SILVER 4781 / REFLEX ECO 4782	POLI-FLEX IMAGE REFLEX ECO NYLON 4882	POLI-FLEX® 4214 / 4215 DIMENSION	POLI-FLEX® IMAGE 4212 / 4213	POLI-FLEX® IMAGE BRILLANT 421 / 431	POLI-FLEX® IMAGE LUMINOUS	POLI-FLEX® GLITTER	POLI-FLEX® PEARL GLITTER	POLI-FLEX® IMAGE PAINT / GLOSSY	POLI-FLEX® IMAGE / STARFLEX	POLI-FLEX® IMAGE 4222 - 4275	POLI-FLEX® IMAGE 4280 - 4284	TURBO PRINT 4036 MATT	ULTIMATE PRINT SOFT 4030/4032 MATT/4031 GLOSS	ULTIMATE PRINT MATT 4025	ULTIMATE PRINT SUPERSOFT 4033 MATT	ULTIMATE PRINT TRANSPARENT SOFT 4034 MATT	ULTIMATE PRINT NYLON 4035	POLI-FLEX® 4010 BLOCKOUT	POLI-FLEX® 4015 / 4016	POLI-FLEX® 4600 / 4605	POLI-FLEX® 4655	POLI-FLEX® 4625 / 4626	POLI-FLEX® 4665 METALLIC	POLI-FLEX® 4675	SUBLI-FLOCK 5901 / TUBITHERM PES	SOLVENT-FLOCK 5905
TRANSFER CONDITIONS	**Température** (°C)	160	160	150	160	130	Standard 160 150 130	Nylon* 150	160	160	160	160	150	160	160	160	160	160	160	160	160	160	160	Standard 160 150 130	Nylon* 150	160	160	160	160	150	135	160	160	160	160	160	160	160	160
	Pression (bar)	2,5 – 3,0	2,5 – 3,0	2,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,0	2,0	2,0	2,0	2,5 – 3,0	2	3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0	2,5 – 3,0
	Temps (sec.)	15	15	Pre-pressing 4 Second pressing 10	15	10	3 4 5	5 + 5 + 10*	15	15	15	15	Pre-pressing 4 Second pressing 10	25	15 Second pressing 3	15	15	15	15	15	15	15	15	3 4 5	5 + 5 + 10*	15	15	15	15	Pre-pressing 4 Second pressing 10	15	15	15	15	15	15	15	15	15
	Echeniller (W = Chaud / C = Froid)	W	W	W	W	W	W & C	W & C	W	C	W	W	W	C	C	C	C	W	W	W	C	W	W	W	W	W	W	W	C	W	C	W	W	C	C	W	W	W	W
WASH CONDITIONS	**Résistance au lavage** (°C)	80	60	40	80	40	60	40	60	40	40	60	40	60	40	Hand-wash only	60	60	60	60	40	60	60	60	40	80	60	40	40	40	40	40	60	60	60	40	90	60	40
	Sèche-linge	●			●	●	●**		●	●		●			●		●	●	●	●	●	●	●	●**		●	●	●	●			●	●	●	●	●	●	●	●
	Nettoyage à sec	●	●		●	●	●				●							●		●																			

***POLI-FLEX® TURBO & TURBO PRINT**
- Pre-pressing 5 sec.
- Pressing on Nylon 5 sec.
- After Removing PET Liner 10 sec.

**** POLI-FLEX® TURBO TURBO PRINT**
commercial tumble dryer up to 100°C

21/04/2017